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**Futurac**

**DESCRIPTION:** A two-component acrylic urethane formulated for use with electrostatic handguns. Futurac offers exceptional gloss retention and weather ability equal to 3 or 4 times that of conventional high-grade enamel. It is resistant to gasoline, hydraulic fluids, liquid coolants and most chemical fumes or spills. Heat resistant to 300°F.

**USES:** Futurac is an excellent finish for storage tanks, window mullions, metal buildings, awnings, wrought iron railings, fences, recreation equipment, commercial vehicles and hundreds of other items.

**APPLICATION:** Futurac is formulated to spray without adjustment with the Ransburg #2 handgun. Application by other types of electrostatic equipment may require only a slight viscosity adjustment. The electrical conductivity (polarity) of the product is factory adjusted. Futurac is also highly recommended for other types of spray application. Consult your Perfection Electrostatic Paint representative or distributor for application information.

**METALLIC APPLICATION:** Should be applied in 3 – 1 mil wet coats over a white base to allow the metallic particles to lie down.

**SURFACE PREPARATION AND LIMITATIONS:** It is imperative that all surfaces be properly prepared in order to achieve the adhesion and performance that this product is designed to give. To avoid possible lifting of a previous coating, it is advisable to apply a test area. There is no induction time required for this product; however, the usable life of the catalyzed mixture is 8 hours or less at temperatures of 77°F or lower. Under no circumstances should this product be applied after the mixture begins to thicken in the can. NOTE: The catalyst for Futurac, 2414B contains aliphatic polyisocyanates, a chemical that can cause permanent lung damage. Can label and MSDS warnings must be strictly followed.

**APPEARANCE:** High Gloss (95°+ reading on 60° gloss meter). Semi-Gloss (55°-65° on 60° gloss meter). Satin (20° reading on 60° gloss meter).

**COVERAGE:** 350-375 sq. ft. per gallon. To achieve maximum durability 3 wet mils must be applied. Note: All colors are lead-free. Dark and bright colors produce far less hiding power than pastels or whites.

**DRY TIMES:** At 70° F - To touch – 15-30 minutes. To handle – 3-5 hours (at temperatures above 70°). To recoat – no restrictions up to 36 hours. If recoated after 36 hours, sanding is required to assure inter-coat adhesion. Fully cured after 7 days. Optimum coating temperature for application is 70°-77° F. **Temperature restrictions:** Surface of painted part and air temperature must remain over 60° + F prior to application and for at least 2 hours after coating application for proper cure.

**FLASH POINT:** 35° F (tag closed cup)

**THINNING:** Not necessary. To retard flash off time add 4-8 ounces of SC100 Solvent.

**MIX RATIO:** 7 parts A to 1 part B (catalyst)

**COLORS AVAILABLE:** All colors, including custom-matched metallics.

**PRIMER RECOMMENDED:** Perfection Epoxy Glaze Primer. Priming is necessary for all bare metal surfaces; contact your Perfection representative for all other surfaces.

Type	Gloss	Dry Time				Solids		Coverage	VOC	Thinner	Clean Up
		Recoat	Handle	Force	Cure	Wt	Vol				
Acrylic	See Above	4 hrs.	3 Hrs	Low Temp <180 degrees	7 Days	49%	33%	Approx. 350 sq. ft. per gln.	5.05 Lbs. Per Gallon 576 Grams per Liter Max.	Xylene	Xylene

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