



Coatings ■ Solutions



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Epoxy Glaze Primer

DESCRIPTION: A two-component polyamide epoxy primer for interior or exterior use. Formulated with a highly effective rust inhibitor, Epoxy Glaze Primer provides outstanding adhesion, toughness and flexibility.

USES: The ideal primer for quality-minded steel fabricators, machine shops and equipment manufacturers who must often prime surfaces which are not totally free from oil and other foreign matter. Epoxy Glaze Primer is the best primer for acrylic urethanes since it offers the flexibility necessary for these ultra hard finishes.

APPLICATION: Brush, roll or spray (airless tip size .013 - .017). For application by electrostatic hand guns, a slight viscosity adjustment may be required. The electrical conductivity (polarity) is factory adjusted.

SURFACE PREPARATION AND LIMITATIONS: Epoxy Glaze Primer contains oil-penetrating solvents which enable it to adhere to less than totally clean surfaces; however, thorough cleaning is desirable for maximum adhesion and durability. **(30 minute induction time is required)** Do not apply over previously painted surfaces without spot testing for possible lifting. This product is highly rust inhibitive, but should not be applied over surfaces containing more than slight surface rust. Painting over rusty surfaces can severely affect adhesion. To achieve maximum durability 3 wet mils must be applied

APPEARANCE: Satin sheen.

COVERAGE: 450-500 sq. ft. per gallon.

DRY TIMES: At 70°F - To touch – 1 hour. To handle – 4 to 6 hours. To apply finish coat – not less than 4 hours. If finish coat is applied after 24 hours dry, sanding is highly recommended to insure inter-coat adhesion. Optimum coating temperature for application is 70°-77°F. **Temperature restrictions:** Surface of painted part and air temperature must remain over 60° F prior to application and for at least 3 hours after application for proper cure.

FLASH POINT: (tag closed cup) 63° F

MIX RATIO: 2 parts A to 1 part B (catalyst).

COLORS AVAILABLE: Light Gray

THINNER & CLEAN-UP: #2677A Epoxy Reducer.

Reduction for electrostatic hand guns: Ransburg #2 Handgun – 6 oz. per gallon; all other handguns – 8 – 12 oz. per gallon.

Type	Gloss	Dry Time				Solids		Coverage	VOC	Thinner	Clean Up
		Recoat	Handle	Force	Cure	Wt	Vol				
Epoxy Polyamide	NA	4 hrs.	4 hrs.	NA	Overnight	50%	36%	Approx. 450 sq. ft. per gln.	4.2 Lbs. Per Gallon	#2677A 6-8 Fl. Oz. per gallon as needed	#2677A or lacquer thinner for dried paint

ACCESSA Coatings Solutions makes no implied warranties of merchantability or fitness for a particular purpose with respect to this product. Customer's only remedy for any defect in this product is recovery of (1) the original cost including freight, plus (2) the unrecoverable value of the product to which the defective coating is applied. As a condition of any recovery, customer must take all reasonable steps to minimize their costs and losses as soon as it is discovered that the product is defective. In no event shall ACCESSA Coatings Solutions be liable to customer for any other consequential or incidental damages arising from or in connection with this product.