



Coatings ■ Solutions



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### InviraPrime Epoxy Primer- 2.8 V.O.C. Metal Primer

**DESCRIPTION:** A two-component, low 2.8 lb/gal v.o.c. polyamide epoxy primer for interior or exterior use. Formulated with a highly effective rust inhibitor, **InviraPrime EpoxyMetal Primer** provides outstanding adhesion, toughness and flexibility.

**USES:** The ideal primer for quality-minded steel fabricators, machine shops and equipment manufacturers who must often prime surfaces which are not totally free from oil and other foreign matter. **InviraPrime Epoxy Metal Primer** is the best primer for acrylic urethanes since it offers the flexibility necessary for these ultra hard finishes.

**APPLICATION:** Spray (airless tip size .013 - .017). For application by electrostatic hand guns, no viscosity adjustment is needed. The electrical conductivity (polarity) is factory adjusted.

**SURFACE PREPARATION AND LIMITATIONS:** **InviraPrime Epoxy Metal Primer** – surface needs to be thoroughly cleaned for maximum adhesion and durability. Do not apply over previously painted surfaces without spot testing for possible lifting. This product is highly rust inhibitive, but should not be applied over surfaces containing more than slight surface rust. Painting over rusty surfaces can severely affect adhesion. **(30 minute induction period is required)**

**APPEARANCE:** Semi-Gloss #C2800SG.

**COVERAGE:** 350-400 sq. ft. per gallon. To achieve maximum durability 3 wet mils must be applied.

**DRY TIMES:** At 70°F - To touch – 1 hour. To handle – 4 to 6 hours. To apply finish coat – not less than 4 hours. If finish coat is applied after 24 hours dry, sanding is highly recommended to insure inter-coat adhesion. Optimum coating temperature for application is 70°-77°F. **Temperature restrictions:** Surface of painted part and air temperature must remain over 60° F prior to application and for at least 3 hours after application for proper cure.

**FLASH POINT:** (tag closed cup) 111° F

**MIX RATIO:** 1 parts A to 1 part B (catalyst) Use only C2800SG semi-gloss catalyst.

**COLORS AVAILABLE:** Light Gray

**THINNING & CLEAN-UP:** **Clean up-**Thinning Use Oxsol solvent only . Clean up Oxsol solvent.

Type	Gloss	Dry Time				Solids		Coverage	VOC	Thinner	Clean Up
		Recoat	Handle	Force	Cure	Wt	Vol				
Epoxy Polyamide	SEMI-GLOSS	4 hrs.	4 hrs.	NA	Overnight	72.1%	56.35%	Approx. 350 sq. ft. per gallon.	2.8 Lbs. Per Gallon	Oxsol	Oxsol

ACCESSA Coatings Solutions makes no implied warranties of merchantability or fitness for a particular purpose with respect to this product. Customer’s only remedy for any defect in this product is recovery of (1) the original cost including freight, plus (2) the unrecoverable value of the product to which the defective coating is applied. As a condition of any recovery, customer must take all reasonable steps to minimize their costs and losses as soon as it is discovered that the product is defective. In no event shall ACCESSA Coatings Solutions be liable to customer for any other consequential or incidental damages arising from or in connection with this product.